



REV DESCRIPTION (ECO)

NEW DRAWING ECO 7199

ADD ISO80369-7 TO NOTE, ECO 8017

REVISION HISTORY

DATE

4/28/18

APPROVED

- 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW.
- 5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

DRAWING NO.

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL LATEX RUBBER. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY	DMCDM	IC	DATE 09/23/2016		ID®	Halleau Da	L	L (R)
	APPROVED BY	KJS		DATE	ſ	lR®	Halkey-Ro	per	ts
	MATERIAL				TITLE				
DED PARTS: ES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH						be End Port 2.8	mm	
PRIETARY AND CONFIDENTIAL NFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD ANG	THIRD ANGLE PROJECTION		DRAWING N	ຶ C2455280X)	(X	B REV
ALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY RODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN MISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECI		. (4)		SCALE 4:1		NOT SCALE DRAWING	SHEET 1 C)F 2

CONNECTOR (2.8 MM)

DRAWING NO. REV Customor Drawing	REVISION HISTORY					
	REV	DESCRIPTION (ECO)	DATE	APPROVED		
	Α	NEW DRAWING ECO 7199	9/23/16	KJS		
	В	ADD ISO80369-7 TO NOTE, ECO 8017	4/28/18	AK		

BILL OF MATERIAL:

SUFFIX	LUER BODY	CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
24R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 AND RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

	DRAWN BY DMC DATE 09/23/2016			ID ®	B Halkey-Roberts B			
	APPROVED BY	KJS	DATE	ſ	lR®	пагкеу-ко	pert	5
	MATERIAL			TITLE				
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH					End Port 2.8		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD ANGLE PROJECTION	В	DRAWING NO	° C2455280X	XX	B B
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA		. (4)	SCALE 4:1		OT SCALE DRAWING	SHEET 2 OF	: 2